LIFT READY HAND CRANK INSTALLATION

PARTS LIST

- Hand Crank Reducer (x1)
- Crank Eye (x1)
- Cotter Pin (x1)
- Large Sprocket Key (x1)
- "E" Bracket (x1)
- E-Bracket Installation
- Bracket Crank Reducer (x2)
- Chain (x1)
- Carriage Bolt 1 1/4 (x6)
- 3/8 Lock Washer (x6)
- Nut 3/8 x 16 (x6)
- Small Sprocket (x1)
- Chain (x1)
- Master Link (x1)
- 1/4-20 x 1 1/4" Cap Screw (x4)
- 1/4 Lock Washer (x4)
- Hex Nut 1/4-20 (x4)
- 1/4-20 x 1/4" Set Screw (attached to sprockets) (x2)
- 5/16-18-3/4" Flat Socket Screw (x2)
- Small Sprocket Key (x1)

1. Fasten E bracket to bracket plate using 1 1/4 carriage bolt, 3/8 lock washer and 3/8 x 16 nut.

LIFT READY™ — CRANK INSTALLATION INSTRUCTIONS
**2 BRACKET CRANK REDUCER INSTALL**

Fasten E bracket to bracket plate using 1 1/4 carriage bolt, 3/8 lock washer and 3/8 x 16 nut.

**3 HAND CRANK OPERATOR INSTALL**

Fasten hand crank operator to bracket plate using 1/4-20 cap screw, 1/4 lock washer and 1/4 -20 nut.

**4 SPROCKET INSTALL**

1. Install sprocket onto shaft
2. Insert key into keyway
3. Insert and tighten 1/4-20 x 1/4” set screws
4. Insert and tighten 5/16-18x3/4” Flat Socket Screws

**5 CRANK EYE INSTALL**

**6 CHAIN INSTALLATION**

1. Align sprockets
2. Shorten chain using Master Link
3. Attach chain to large and small sprockets.