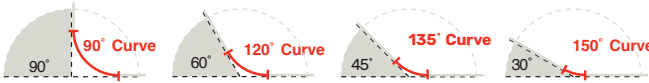


Step 1 – Track Line

Layout the desired track line. Use straight lines, curves or a combination of both. There is no limit to the overall length of a sidefolding door.



In Stock curves include:



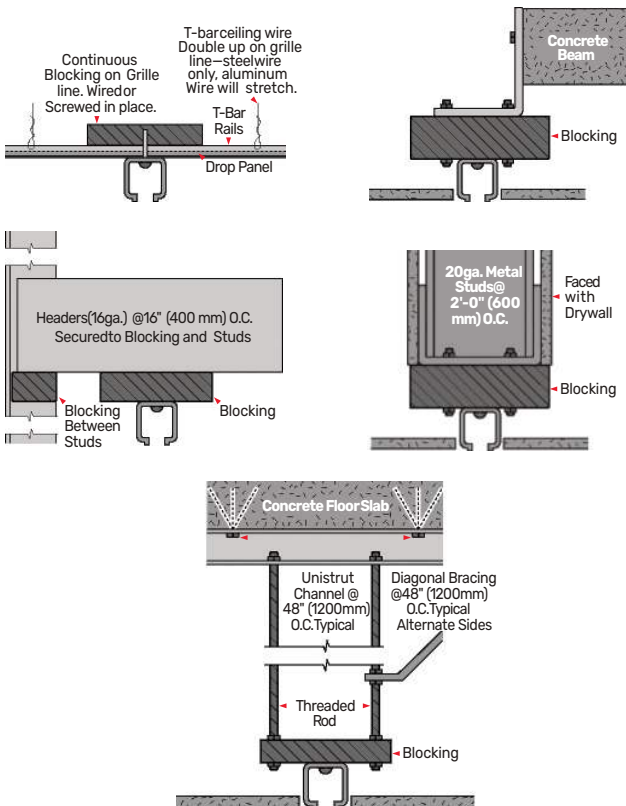
Note: Custom curves available:

- Radius must be at least 10" or greater.
- Angle must be at least 90° or greater.

Step 2 – Header Support

The header must support the weight of the sidefolding door along the entire track line.

Header Examples



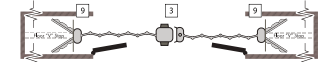
Step 3 – Stacking and Storage

Determine where the sidefolding door will stack, it can stack at one end, or the side folding door can split into 2 and stack at each end.

Single Stack



Bi-parting



Note: The stacked curtain can remain in the opening or in a storage pocket, depending on selection, this will affect your end post selection.

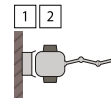
Step 4 – End Posts

Note: Single Stack configurations require at least 1 locking end post such as Post 1 and 2, or Post 7.

Bi-parting (2 stacks) configurations DO NOT require a locking end post.

Stack in Opening

Posts 1 and 2 – Wall Channel and Hookbolt Locking Post



Post 7 – Top and Bottom Locking Post

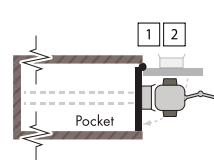


Post 10 – Fixed

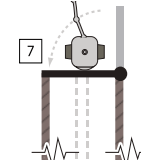


Stack in Storage Pocket

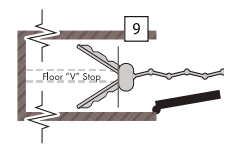
Posts 1 and 2 – Wall Channel and Hookbolt Locking Post



Post 7 – Top and Bottom Locking Post

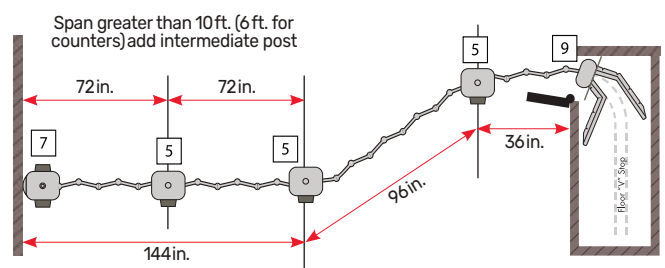


Post 9 – Trailing End



Step 5 – Intermediate and Bi-parting Posts

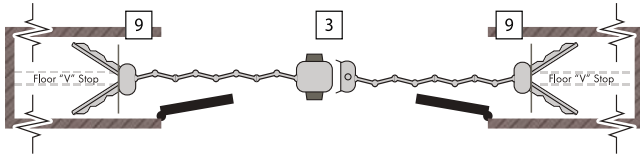
- Place an intermediate post at or near the apex of each curve.
- Spans between intermediate posts cannot exceed 10ft on full height doors or 6ft for counter doors. Place intermediate posts at required intervals.
- For large doors, one bi-part is added for every 30ft of curtain. If possible, replace an intermediate for a bi-part.



SIDE FOLDING SAMPLE LAYOUTS

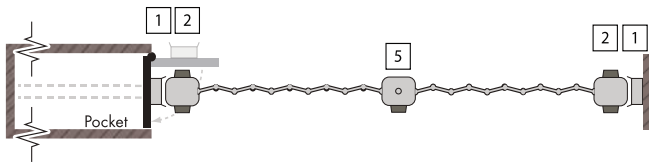
Bi-Part / Pocket Both Sides

A straightforward layout that uses two pockets to hide the stack once the curtain has been opened.



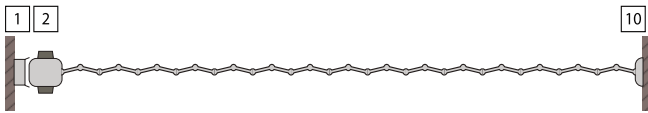
Single Stack Into Pocket

A straightforward layout that uses a simple pocket area to hide the stack once the curtain has been opened.

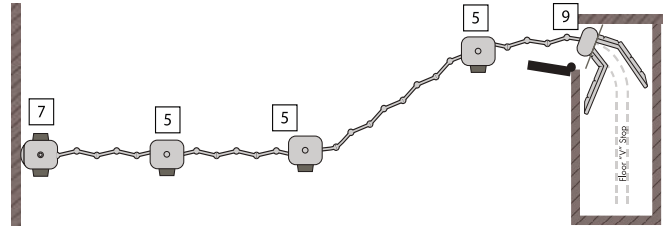


Stack Between Jambs

A simple layout design ideal for when space is premium and creating a pocket area is not possible.

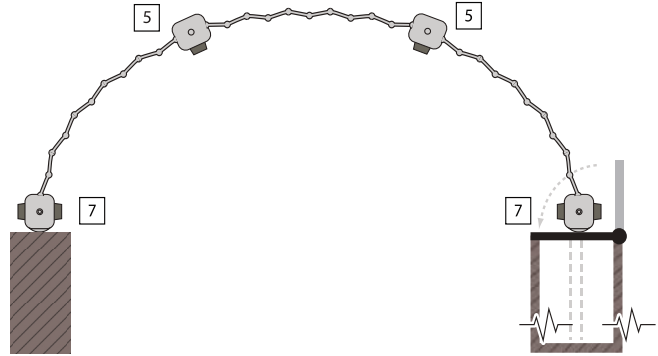


"S" Curve (2-135° curves) with Single Stack into 90° Pocket



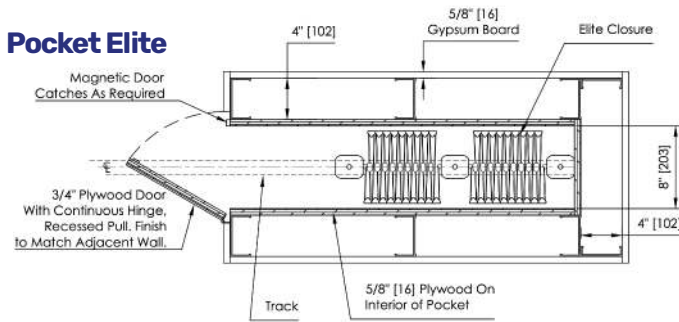
Special Radius Curve

An advanced layout for store and office designs that require a more rounded solution.



Pocket Elite (EL)

Typical Pocket Construction for Elite (EL) 8" [203] minimum opening.



Pocket Slim Line (SL)

Typical Pocket Construction for Slim Line (SL) 5" [127] minimum opening.

